1 TITLE

2 **Prevalence of errors in lab-made plasmids across the globe**

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14 ABSTRACT

- 15 Plasmids are indispensable in life sciences research and therapeutics development. Currently,
- 16 most labs custom-build their plasmids. As yet, no systematic data on the quality of lab-made
- 17 plasmids exist. Here, we report a broad survey of plasmids from academic and industrial labs
- 18 worldwide. We show that nearly half of them contained design and/or sequence errors. For
- 19 transfer plasmids used in making AAV vectors, which are widely used in gene therapy, about
- 40% carried mutations in ITR regions due to their inherent instability, which is influenced by
- flanking GC content. We also list genes difficult to clone into plasmid or package into virus due to their toxicity. Our finding raises serious concerns over the trustworthiness of lab-made
- plasmids, which parallels the underappreciated mycoplasma contamination and misidentified
- 24 mammalian cell lines reported previously, and highlights the need for community-wide standards
- to uphold the quality of this ubiquitous reagent in research and medicine.

26 INTRODUCTION

- 27 Plasmids are extrachromosomal DNA capable of independent replication in cells. They are most
- 28 commonly found in bacteria in circular double-stranded form. Plasmids were first identified in
- 29 bacterial antibiotic resistance studies in the 1950s¹. In the 1970s, recombinant DNA technology
- 30 enabled the engineering of artificial plasmids carrying foreign DNA of interest², which in the
- 31 ensuing years propelled plasmids to become a central and ubiquitous reagent in the life
- 32 sciences. Nowadays, plasmids are used mostly as gene delivery vectors in vitro and in vivo,
- 33 either directly or as starting materials for generating viral and mRNA vectors. In addition to their
- 34 ubiquity in research, plasmids have also become a foundational source material in
- 35 manufacturing many therapeutic products such as recombinant protein drugs including
- antibodies, gene therapy vectors, and the recent Covid-19 mRNA vaccines.
- 37 Plasmids are a highly customized reagent because different experimental applications generally
- 38 require different plasmids. For many decades, researchers have typically constructed their own
- 39 plasmids in the lab or shared them from other researchers. As yet, there is no systematic quality
- 40 assessment of lab-made plasmids on a global scale despite their importance in research and
- 41 medicine, likely because such an endeavor would be impractical for any single lab.
- 42 As a cloning service provider, we received a large number of lab-made plasmids along with their
- 43 theoretical sequences from both academia and industry across the world, which accorded us an
- 44 opportunity to systematically assess their quality. We observed a wide variety of design errors
- 45 ranging from obvious ones that most trained molecular biologists can identify, to subtle mistakes
- 46 that even very seasoned experts may not spot. Sequence errors are even more prevalent. In
- 47 combination, design and sequence errors affect nearly half of the lab-made plasmids we48 received.
- 49 We paid special attention to AAV transfer plasmids used to package recombinant AAV virus
- 50 because they were often used to develop gene therapy drugs. We found that their ITRs were
- 51 highly mutable, with about 40% of the plasmids we received bearing mutations relative to
- 52 wildtype ITR sequence. We further showed that ITR instability is associated with high GC
- 53 content of the immediate flanking sequence.
- 54 Researchers typically send plasmids to us for further sequence modification, recombinant viral 55 vector production, and/or in vitro and in vivo experiments. Given that the senders are devoting
- 56 significant financial resources and time to contract us to perform these downstream projects.
- 57 they have a vested interest in ensuring the correctness of their plasmids. Considering this, it is
- 58 possible that the quality issues we uncovered might underestimate the true scale of the
- 59 problems in labs. Similar to the reports of mycoplasma contamination and misidentified
- 60 mammalian cell lines³⁻⁵, our comprehensive survey shines a spotlight on significant quality
- 61 issues with lab-made and shared plasmids in academia and industry around the world.
- 62

63 **RESULTS**

64 Prevalence of design errors in lab-made plasmids

- 65 When receiving plasmids from researchers to perform various projects such as cloning, virus
- 66 packaging and IVT RNA production, we would first evaluate the reference maps and sequences
- 67 provided by the senders to ensure that the vectors were appropriately designed. Strikingly, of
- 68 2,521 plasmids received from academia and industry around the world that we included in this
- 69 survey, about 15% (384) were found to contain significant design errors that could impact
- function. These errors were found in most types of components, with the most prevalent being
- the incorrect choice or placements of promoters, followed by problems in the choice or design of

72 open reading frames (ORFs). Details of common design errors and their corresponding 73 consequences and frequencies are listed in Table 1.

74 Many errors appear to be due to insufficient understanding of the nuances in designing appropriate gene delivery systems, such as limits on cargo capacity, promoter silencing, and 75 considerations for different types of linkers (Table 1). Other problems are related to specific 76 77 sequence characteristics of individual vectors. Some sequences are unstable in E. coli, such as 78 long inverted repeats that are prone to form large hairpins, extremely high-GC sequences, and 79 short tandem repeats (e.g. long strings of mono-, di-, or tri-nucleotides, including A tracts in 80 template plasmids for making IVT RNA). When these sequences are cloned into high-copy plasmids, they can quickly accumulate mutations, including large deletions and rearrangements 81 (Table 1). For greater stability, it is necessary to clone these sequences into low-copy plasmids 82 along with tailored E. coli hosts, and utilize special culture conditions such as low temperature, 83 84 low salt, and adjusted antibiotic concentration. The sequences themselves can often be modified to increase stability while maintaining biological functions, e.g. placing a short 85

86 intervening sequence in the long A tract in in vitro transcription plasmids.

87 Additionally, a major issue that sometimes plagues lab-made plasmids is toxicity of the gene of 88 interest (GOI) that they carry. If the GOI is toxic to E. coli, then cloning it into a plasmid can be very difficult and sometimes impossible. In cases where cloning is successful, the GOI or its 89 surrounding sequences tend to be highly unstable and can guickly accumulate mutations that 90 compromise GOI function (unpublished data), presumably due to strong selective pressure 91 against the intact toxic form of the gene. By design, there are typically no prokaryotic promoters 92 93 driving expression of the toxic GOIs, so the fact that they can still exert their detrimental effect on the host indicates the presence of cryptic promoters driving their expression in E. coli. 94 Similarly, genes contained in viral transfer plasmids can be toxic to packaging cells or interfere 95 with virus packaging pathways, leading to dramatically reduced packaging efficiency and viral 96 titer. Unfortunately, toxicity of genes is often hard to predict even for labs working with them. 97

Table S1 and S2 list genes showing toxicity to E. coli host that we have encountered. Table S1 98 contains 46 genes that are moderately toxic, and their cloning in intact forms can often be 99 100 accomplished by employing various workarounds such as using low-copy plasmids, switching to different E. coli host strains, and altering culture conditions. Table S2 lists 25 genes that are 101 102 severely toxic, and their cloning in intact forms was unsuccessful in our hands by the above 103 workarounds alone, though we managed to clone most of them in various mutated forms such as introducing point mutations or truncations, and inserting synthetic introns. These toxic genes 104 105 are enriched for membrane channels and transporters, and proteins involved in DNA dynamics such as DNA repair, topoisomerase activity, and chromosome segregation. Particularly striking 106 107 is the enrichment for calcium and sodium channels, with each type accounting for about ten (14%) of the toxic genes listed. There are also two chloride channels on the list. This enrichment 108 is presumably due to these channel genes causing ion imbalances in E. coli host. Indeed, the 109 110 toxicity of ion channel genes in cloning may be a rule rather than an exception.

111 Table S3 lists 73 genes that we found to be toxic to virus packaging, resulting in very low viral 112 titer in at least some cases. They are enriched for pro-apoptotic genes (e.g. BAX and N-GSDME), cell cycle regulators (e.g. BABAM2 and NEK1), proliferation modulators (e.g. F2RL1 113 114 and Foxn1), and antiviral genes (e.g. EIF2AK2 and APOBEC3A). Interestingly, a gene that

severely inhibits packaging efficiency when placed in a particular viral transfer plasmid may not 115

116 have the same detrimental effect when placed in another transfer plasmid, presumably because 117 its toxic effect also depends on other factors such as the strength of the promoter driving the

118 GOI in packaging cells, the type of virus being packaged (e.g. lentivirus vs. AAV), and the

119 packaging cell lines used. One solution often effective in reducing GOI toxicity to virus

120 packaging is to use weaker or inducible promoters. For example, a lentiviral vector containing a

- medium-strength promoter driving mouse Foxn1 produced tenfold higher titer as compared to
- 122 the same vector using a strong promoter.
- 123

124 Prevalence of sequence errors in lab-made plasmids

125 We subjected 1132 plasmids provided by researchers to further QC validation. Of these, about 1.9% (21/1132) could not be recovered from the E. coli stocks we received or the incorrect 126 127 samples were sent. We analyzed the overall structure of 852 plasmids by restriction enzyme (RE) digestion, selecting multiple RE sites from the sender-provided vector maps and 128 129 sequences that were expected to yield distinct fragments upon digestion. The other plasmids 130 were sequenced directly without RE digestion. Remarkably, RE digestion of 852 plasmids revealed inconsistent fragment patterns in about 15% (128/852), indicating significant 131 132 rearrangements of these plasmids or point mutations at the RE sites (Figure 1A). Given that RE 133 digestion only confirmed the general structure of the plasmids, we also performed sequencingbased validation on some plasmids, focusing on functional regions utilized in downstream 134 135 cloning or crucial for intended biological applications. Here, ITR regions of AAV transfer plasmids were excluded from analysis because their sequence mutations were evaluated 136 137 separately (see below for detailed description). We Sanger sequenced 117 plasmids with 138 correct RE digestion patterns and found that about 24% (28/117) exhibited inconsistent 139 sequences compared to the senders' reference, and two failed to have their functional regions 140 fully sequenced, presumably due to the presence of difficult sequences (Figure 1A). To remove 141 any bias, we directly sequenced 259 plasmids without performing initial RE digestion, focusing 142 on functional regions (again, excluding AAV ITRs). Notably, about 35% of these plasmids 143 (91/259) displayed sequence variations from the senders' reference (Figure 1B). Among them, we identified 89 point mutations, 35 deletions, and 19 insertions, with some plasmids containing 144

- 145 multiple types of errors.
- 146

147 **ITRs of AAV transfer plasmids are highly mutable**

We paid special attention to AAV vectors given their therapeutic importance^{6,7} A superior feature 148 of AAV is that the only cis sequence elements required for packaging recombinant virus are the 149 150 two ITRs flanking the payload sequence in the transfer plasmid (Figure 2A, 2B). By convention, 151 ITRs of AAV serotype 2 (AAV2) are widely utilized in recombinant AAV vectors due to their compatibility with a wide range of capsid types⁷⁻⁹. However, AAV2 ITRs contain over 70% GC 152 and can form complex secondary structure. As a result, ITR sequences on AAV transfer 153 plasmids can acquire mutations that impair packaging, leading to decreased full capsid ratio and 154 155 increased encapsulation of cellular DNA, problems that can significantly compromise the use of

- 156 recombinant AAV as a therapeutic agent 10,11 .
- 157 The wildtype AAV2 viral genome is single-stranded DNA of ~4.7 kb, and can exist as either the
- sense or antisense strand relative to the direction of the encoded genes Rep and Cap (Figure
- 159 2A). The two ITRs that bookend the AAV2 viral genome reverse complement each other
- 160 (namely, one ITR in an AAV2 genome is identical in sequence to the reverse complement of the
- other ITR). Each ITR is 145 nucleotides (nt) long that includes a 125-nt self-annealing sequence forming a T-shaped hairpin with two arms denoted B-B' and C-C', and a stem A-A', as well as a
- 163 20-nt single-stranded D region that extends from the hairpin (Figure 2C, 2D). The A-A' stem of
- 164 ITR contains the Rep-binding element (RBE) and the terminal resolution site (trs). RBE is
- 165 necessary for recruiting the Rep proteins that replicate the viral genome, while trs is used as the
- replication initiation site¹². There is also a secondary Rep-binding element (RBE') on the C-C'
- arm that contributes to Rep recruitment¹³. The relative positioning of B-B', C-C', and A-A' regions

determines whether the configuration of an AAV2 viral genome's ITRs is "flip" (Figure 2C) or "flop" (Figure 2D), with the former having the B-B' region, while latter having C-C', closest to the open end of the AAV2 genome. For either flip or flop configuration, the ITR can exist as the strand with a 5' open end or the strand with a 3' open end. For simplicity, only the latter forms are depicted in detail in Figure 2.

173 The ITRs in AAV transfer plasmids almost all correspond to the flop configuration. We noticed 174 three versions. One is a 145-bp sequence that is the same as the flop version of the full-length 175 ITR sequence in the AAV2 viral genome as depicted in Figure 2D. But this version is very rarely used, with just a few examples out of the hundreds of AAV plasmids that we came across. The 176 177 second version, which is the most prevalent, is a 130-bp sequence that corresponds to the first version except missing 15 bp at the end of the A region (Figure 2E). When transfer plasmids 178 carrying this ITR are packaged into virus, the missing sequence is added back to form the 179 complete viral genome ITR by copying from the A' region. Transfer plasmids for which both ITRs 180 are the 145-bp or 130-bp version can generate comparable amounts of AAV viral particles with 181 similar transduction capability¹¹. These two versions are therefore referred as the wildtype, with 182 183 one being full-length and the other partial. The third version is a 119-bp sequence that corresponds to the second version but with an additional 11-bp deletion encompassing RBE' in 184 the C-C' region (Figure 2F). It is referred to the 119-bp deleted ITR. As discussed later, AAV 185 plasmids carrying one wildtype and one deleted ITR, but not both deleted ITRs, can still be 186 187 packaged into virus. Note that Figure 2E and 2F depict single-stranded DNA secondary structure based on the sense strand of the ITR sequence on the AAV transfer plasmid, rather 188 189 than the actual ITR sequence in the recombinant AAV genome being produced upon virus 190 packaging.

To comprehensively assess the fidelity of ITRs on AAV transfer plasmids, we analyzed 338 AAV 191 192 transfer plasmids (including 2 self-complementary AAV) sourced from academic and industrial 193 labs worldwide. We first subjected them to RE digestion using either Smal or Adhl, two 194 enzymes with recognition sites in both wildtype and 119-bp deleted versions of ITRs as depicted 195 in Figure 2, along with one or two enzymes that cut at sites away from the ITRs. This detects 196 mutations in ITRs that abolish Smal and/or Adhl cut sites. The assay revealed that about 9% of 197 the plasmids (29/338) had inconsistent patterns compared to that predicted from the senders' reference ITR sequences (Figure 2G). The 5' and 3' ITRs of the 305 RE-validated AAV plasmids 198 199 were subjected to Sanger sequencing, which revealed that approximately 30% (92/305) of the 5' 200 ITRs carried mutations relative to their reference sequences (Figure 2H). Interestingly, 3' ITRs seemed more stable, with only around 4% (13/305) of the plasmids showing mutations relative 201 202 to reference. Additionally, Sanger sequencing failed for 8% of the 5' and 3' ITRs (Figure 2H), 203 presumably due to their high GC content and complex secondary structure that, in the context of 204 some plasmids, are recalcitrant to Sanger sequencing. Of the 274 AAV plasmids with both ITRs 205 successfully sequenced, only 64% (173/274) had both ITR sequences consistent with the 206 senders' reference (Figure 2I). All counted, about 40% of all the surveyed AAV transfer plasmids 207 had at least one ITR deviating from the wildtype sequence. These results revealed the alarming 208 instability of ITRs in AAV plasmids, especially the 5' ITR.

209

210 Stability of ITRs in AAV transfer plasmids is affected by flanking sequences

211 We examined whether sequences immediately flanking the ITRs on the AAV transfer plasmids

- would impact their stability. Based on reference 5' ITR sequences from the senders, 274
- 213 plasmids were classified into four distinct groups distinguished by the 5' ITR sequence itself and
- the nature of its upstream flanking sequence (Figure 3). Group A consists of 147 plasmids
- 215 whose sender-provided 5' ITR reference sequences matched the 130-bp wildtype ITR version

shown in Figure 2E, and additionally, the flanking sequence immediately upstream of the 5' ITR
contained an 11-bp high-GC (73%) sequence (Figure 3A). Upon Sanger sequencing, we found
that around 61% (90/147) of the Group A plasmids contained mutations in their 5' ITRs relative
to the reference (Figure 3A). Among the mutations, the most prevalent, which occurred in 87 out
of 90 cases, was the deletion of 11 bp in the C-C' region (Figure 3A, Table S4), which effectively
converted the 5' ITR from the 130-bp wildtype version shown in Figure 2E into the 119-bp

deleted version shown in Figure 2F. Additionally, 5' ITRs on two plasmids exhibited a 22-bp deletion, and on one plasmid, a 4-bp deletion (Figure S1).

Group B consists of 52 plasmids whose sender-provided 5' ITR reference sequence also

- matched the 130-kb wildtype ITR version shown in Figure 2E, but the flanking sequence immediately upstream of the 5' ITR had GC content ranging from 9% to 64% (Figure 3B, Table
- S4). Strikingly, none of the plasmid in this group had a different 5' ITR from its reference except
- for 3 plasmids whose 5' ITR was not fully sequenced.
- 229 Group C consists of 73 plasmids whose sender-provided 5' ITR reference sequence matches
- the 119-bp deleted version as depicted in Figure 2F, and which also have the same 11-bp high-
- 231 GC (73%) flanking sequence immediately upstream of the 5' ITR as found in Group A (Figure
- 3C). Among them, only one contained a mutation that is a 15-bp deletion (Figure S2, Table S4).
- Lastly, Group D consists of 2 plasmids with the identical 119-bp 5' ITR as the Group C plasmids,
- yet the flanking 11 bp contain 18 or 36% GC (Figure 3D), and none are mutated.
- Thus, the coupling of the wildtype version of 5' ITR with high-GC flanking sequence appears to 235 lead to greatly increased mutability, with the 11-bp deletion in the C-C' region being the most 236 237 prevalent mutation. This hypothesis aligns with previous finding of ITR instability on AAV 238 plasmids when flanked by a 15-bp sequence of 100% GC, which was markedly improved when this flanking sequence was eliminated⁹. It also aligns with our own experience that during 239 cloning, using AAV plasmid backbones in which ITRs are flanked by high-GC sequences tends 240 241 to produce more clones bearing mutations in the ITRs. Indeed, when we cultured E. coli 242 carrying a plasmid with two validated 130-bp ITRs flanked by the 11-bp high-GC sequence as 243 shown in Figure 3A for ten passages, we found that about half of the plasmid DNA now carried 244 the 119-bp deleted version of 5' ITR as shown in Figure 2F, indicating a remarkably high 245 mutation rate (unpublished data).
- 246 The above observations also argue that the 119-bp deleted version of 5' ITR in Figure 2F, even 247 when annotated in the reference sequence as such, was not created intentionally for a purpose by someone, but actually resulted from frequent deletions occurring to the 130-bp wildtype ITR 248 249 in Figure 2E when flanked by the 11-bp high-GC sequence that caused instability to the ITR. 250 This prevalent mutation probably occurred independently in multiple labs, which then likely 251 passed onto many other labs. It is possible that some researchers were unaware of this 252 mutation having occurred in their AAV plasmids and still assumed the wildtype 5' ITR sequence as the reference, while some other researchers saw the mutated sequence at some point and 253 just considered it to be the correct reference. The same 119-bp deleted 5' ITR were also 254 observed in two plasmids for which the 11-bp upstream flanking sequence contained low GC 255 256 (18% or 36%). For these, it is possible that the 11-bp deletion occurred spontaneously in their 5' 257 ITRs even in the context of low-GC upstream flanking sequence, or the deletion first occurred 258 on a different backbone containing the high-GC flanking sequence, and the ITR-to-ITR region was later subcloned into the current vectors. 259
- We next examined the integrity of 3' ITRs in AAV transfer plasmids. In Group A, which contained 147 plasmids, 143 sender-provided 3' ITR reference all bore the same 130-bp sequence and the 11-bp high-GC flanking sequence, just like their 5' ITR reference sequence (Figure 3A). We found that 8 plasmids in this group had point mutations in their 3' ITR, while none had mutations

264 in their 5' ITRs. Based on the senders' reference, the 3' ITR on two of the remaining four vectors was of the 119-bp deleted version, flanked by the high-GC 11-bp sequence. The 3' ITR of the 265 266 last two plasmids was of the 130-bp version, whose 11-bp flanking sequence had 64% GC. 267 These four vectors had no mutations in their 3' ITR relative to the senders' reference. In Group C with 73 plasmids, the sender-provided 3' ITR reference sequence all had the 130-bp wildtype 268 version, with 72 having the high-GC 11-bp flanking sequence and only one having a low-GC 269 270 (18%) 11-bp flanking sequence. In four of these plasmids, the 3' ITRs also mutated to the 119-271 bp deleted version, such that both their ITRs were of the deleted version. No mutations were 272 found in the 3' ITR of Groups B and D plasmids.

There are two important take-home messages from the above data. First, the same 130-bp ITR sequence with the 11-bp high-GC flanking sequence can be exceedingly mutable when it is the 5' ITR, and moderately mutable when it is the 3' ITR (Figure 3). This suggests that there are other factors affecting ITR stability, which we hypothesize to be the distance from the ITR to the plasmid replication origin (Ori). The 5' ITR is usually 200-500 bp from Ori, whereas the 3' ITR is typically over 2 kb away from Ori. Second, both ITRs of a transfer plasmid can be mutated, and when this happens, virus packaging is severely impaired as discussed below.

280 It has been shown that when packaged into virus, AAV transfer plasmids carrying a mutant ITR on one end and a wildtype ITR on the other end can produce viral genome for which the mutant 281 ITR is repaired, presumably by templating off of the wildtype ITR¹⁴. This notwithstanding, how 282 283 different types of mutant ITRs influence packaging efficiency, viral genome integrity, and intended biological functions of the virus is not well understood. Furthermore, once mutations 284 285 have occurred to one ITR, such as the 11-bp deletion that converts the 130-bp wildtype version to the 119-bp deleted version, additional mutations can still happen to the other ITR at a 286 reasonable frequency. When both ITRs are mutated, the repair mechanism is no longer 287 effective, and AAV packaging will be seriously compromised¹¹. Caution is thus advised when 288 289 using AAV vectors in gene therapy applications where ITR fidelity could impact drug efficacy and 290 safety. We suggest that AAV transfer plasmids whose 5' and 3' ITRs are both the wildtype 291 version, and which do not show a strong tendency to mutate (such as the high mutability 292 observed for the ITR with the high-GC flanking sequence), are preferrable over other designs in 293 gene therapy applications.

294

295 **DISCUSSION**

For many decades, researchers have made their own customized plasmids in the lab to meet their specific research needs. Despite the ubiquity and critical importance of lab-made plasmids in research and medicine, there is as yet no systematic assessment of their quality.

299 Being a cloning service provider, we had the opportunity to handle a large number of plasmids 300 sourced from academic and industrial labs around the world. We report, for the first time, a 301 large-scale quality assessment of lab-made plasmids, which showed, much to our surprise, a high rate of errors. We found that approximately 15% of plasmids had significant design errors, 302 303 and about 35% contained sequence errors in functional regions (excluding AAV ITRs) (Figure 304 1). For AAV transfer plasmids, about 40% had mutations in their ITRs relative to the wildtype form. In total, we estimate that 45-50% of lab-made plasmids have undetected design and/or 305 sequence errors that could potentially compromise the intended applications. Indeed, we 306 suspect that this figure may underestimate the true scale of quality issues in lab-made plasmids 307 308 because we had asked our clients to check the designs and sequences of their plasmids before submission to us, and also because they were paying for our services utilizing their plasmids. 309

310 The high error rate of lab-made plasmids suggests that many labs lack the sophisticated and

311 nuanced expertise needed to properly design vectors and furthermore, there is insufficient

- 312 quality control of the plasmids being constructed and propagated in labs. Our finding mirrors
- other reports of major problems with widely used lab reagents that have gone "under-the-radar" for many years simply because researchers did not think to guestion their guality, such as
- for many years simply because researchers did not think to question their qual mycoplasma contamination and misidentified mammalian cell lines³⁻⁵.
- 316 We argue that there is a compelling need for community-wide standards and resources to
- 317 uphold the quality of gene delivery vectors in research and medicine. These may include
- 318 educational materials on how to design appropriate vectors for various applications, best
- 319 practices in the construction, propagation, storage, transfer and QC of plasmids and related
- 320 reagents such as libraries and packaged viruses, and mechanisms that encourage researchers
- to share their expertise especially tips for improving vector performance and avoiding pitfalls.
- 322

323 METHODS

324 Sample collection

325 Our global clients submitted their lab-made plasmids to be modified, used as cloning materials,

- 326 packaged into recombinant viruses, employed as templates for making RNA by in vitro
- 327 transcription (IVT), or used in other molecular biology services. These starting materials were
- 328 required to be submitted as DNA solution (>1 µg dissolved in 0.1-1 X TE) or bacterial stab
- 329 culture, along with their theoretical vector maps and sequences. For AAV transfer plasmids used
- for the packaging of recombinant AAV virus, the two ITRs flanking the payload region are in
- theory identical in sequence and are therefore indistinguishable based on sequence alone. By convention, we refer to the ITR closer to the replication origin on the plasmid backbone as the 5'
- 333 ITR (aka left ITR or upstream ITR), and the other ITR as the 3' ITR (aka right ITR or
- downstream ITR). Some of our clients labeled their ITRs in the opposite way, which we changed
- to the above standard convention for consistency.
- 336

337 Sample analyses

338 Before project initiation, the submitted plasmids were subjected to our standard QC protocols. 339 The designs of the plasmids were manually evaluated by our scientists to ensure their 340 correctness for the intended applications. The structures and sequences of the plasmids were validated by restriction digestion and/or Sanger sequencing. Comparison between Sanger 341 342 sequencing and other commonly used sequencing methods for validating plasmids such as 343 single-molecule sequencing showed that in cases where discrepant results were produced, Sanger gave the correct sequences. We therefore relied exclusively on Sanger for sequence 344 345 validation of plasmids. Two well-tested restriction enzymes with theoretical cut sites on the plasmid map were applied together or individually on the plasmid DNA and analyzed with gel 346 347 electrophoresis. Bands produced were compared to theoretical bands from the submitted 348 plasmid maps and sequences. Regions of the vector critical to biological functions or 349 downstream applications, such as cloning, virus packaging, and IVT RNA production (e.g. 350 cloning sites, coding sequences, promoters, UTRs, PolyA signal sequences, lentivirus LTRs,

- AAV ITR, etc.), were validated by Sanger sequencing.
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Table 1. Design errors in lab-made plasmids

| | | Occurrence | Fraction |
|--|--|--------------|--------------|
| | | (out of 2521 | (out of 2521 |
| Design Error | Consequence | vectors) | vectors) |
| Promoter | | | |
| Using CMV promoter in AAV vectors intended for ubiquitous expression in vivo | Frequent silencing in host cells in vivo | 44 | 1.75% |
| Using same promoter to drive two genes in lentiviral vectors | Frequent recombination between promoters leading to deletion of sequence between promoters | 39 | 1.55% |
| Using CAG promoter in lentiviral vectors | Significantly reduced packaging efficiency and viral titer | 26 | 1.03% |
| Pol III promoter used to drive protein coding genes | Failure of transcription | 4 | 0.16% |
| ORF | | | |
| Insert length far exceeding limited cargo capacity of vector systems such as lentivirus, AAV, and Sleeping Beauty | Decreased efficiency and/or decreased packaging and viral titer | 23 | 0.91% |
| Vectors containing toxic genes to E. coli host | Decreased growth or instability and accumulation of mutations | 21 | 0.83% |
| Placing expression cassette driven by ubiquitous promoter in antisense direction in lentiviral vectors | Transcription of transgene clashes with transcription of viral genome, reducing viral titer | 18 | 0.71% |
| Viral vectors containing toxic genes to virus packaging cells | Decreased packaging efficiency and resulting viral titer | 12 | 0.48% |
| Placing recombinase gene and recombinase recogition sites in the same vector (e.g. Cre-lox, Flp-FRT and Dre-rox) | Unintended recombination at recognition sites in E. coli and/or packaging cells | 5 | 0.20% |
| Stop codons / polyA signals | | | |
| Extra stop codon in ORF upstream of 2A | Translation terminated before reaching the second ORF | 31 | 1.23% |
| No stop codon in ORF upstream of IRES | Extraneous amino acids added to the C terminus of upstream ORF | 14 | 0.56% |
| PolyA signal placed internal of lentiviral vectors in the sense direction | Premature termination of transcription of the lentiviral genome during packaging, decreasing viral titer | 7 | 0.28% |
| No polyA signal after ORF (excluding lentiviral vectors) | Compromised gene function | 5 | 0.20% |
| RNA hairpin | | | |
| miR30-based shRNA not including small mismatch between sense and antisense sequences to mimic the original miR30 structure | Inefficient knockdown | 11 | 0.44% |
| shRNA with flipped sense and antisense sequences in the hairpin | Compromised knockdown efficiency | 7 | 0.28% |
| Regulatory element | | | |
| Kozak not included or not placed immediately upstream of ORF | Decreased translation efficiency | 17 | 0.67% |
| CRISPR donor vector not mutating PAM sequence | Donor vector becomes target of CRISPR cleavage | 9 | 0.36% |
| CRISPR gRNA vector wrongly including PAM sequence | gRNA becomes target of CRISPR cleavage | 7 | 0.28% |
| Other | | | |
| Highly unstable sequences (e.g. high GC, large hairpin, and long repeats of trimers, dimers and monomers) placed in vectors with high-copy plasmid orgin | Instability and accumulation of mutations | 27 | 1.07% |
| Other miscellaneous errors | | 57 | 2.26% |
| | Total | 384 | 15.23% |

Figure 1



Figure 1. High rate of sequence errors in lab-made plasmids from global researchers. (A) Error rate of plasmids was assessed by restriction enzyme (RE) digestion, and a subset of RE-validated plasmids were further assessed by Sanger sequencing of their functional regions. (B) Error rate was directly assessed by Sanger sequencing of functional regions without RE digestion.

Figure 2



Figure 2 (continued)



Figure 2. High mutability of ITRs in AAV transfer plasmids. The AAV2 viral genome is a ~4.7 kb, singlestranded DNA containing Rep and Cap genes flanked by two ITRs on its ends that reverse complement each other (**A**). The typical recombinant AAV transfer plasmid contains two ITR regions flanking the expression cassette (**B**). The secondary structure of the 145-nt AAV2 viral genome ITR is shown in either flip (**C**) or flop (**D**) configuration. It contains three self-annealing regions, A-A', B-B', and C-C', and a singlestranded extension, D, before reaching the internal sequence of the viral genome. The A-A' stem contains the Rep-binding element (RBE) and the terminal resolution site (trs). The C-C' arm contains a secondary Rep-binding element (RBE'). The ITRs of AAV transfer plasmids typically have three versions. One is 145 bp long that corresponds to the flop version of ITR in the AAV2 viral genome (**D**). The second is 130 bp long and corresponds to the AAV2 viral genome ITR minus the terminal 15 nt (**E**). The third has an additional 11bp deletion and is 119 bp long (**F**). The integrity of B-B' or C-C' arms on recombinant AAV transfer plasmids can be assayed by restriction enzyme (RE) digestion using *AhdI* or *SmaI*, respectively. (**G**) ITR integrity of 338 AAV transfer plasmids as assayed by RE digestion. (**H**) Integrity of either 5' or 3' ITR in the 304 AAV plasmids with correct RE digestion, as further assayed by Sanger sequencing. (**I**) Combined integrity of 5' and 3' ITRs in the 270 plasmids for which both ITRs were sequenced.

Figure 3



Figure 3. Correlation between ITR stability and GC content in the 11-bp flanking sequence of three groups of 5' ITR. (A) 5' ITR in 147 plasmids have a high GC content (73%) 11-bp flanking sequence, and the sequence of 90 5' ITR (~61%) were unmatched with the user-provided reference. 87 of the unmatched 5' ITR lost the 11 bp in the C arm (boxed with dash line) compared to their reference. (B) 52 plasmids have the exact same 5' ITR as (A) but 9-64% GC content in the 11-bp flanking sequence. No mutation was detected in the 5' ITR of these plasmids. (C) 73 plasmids had the exact same high-GC 11-bp flanking sequence but the alternative 5' ITR sequence missing the 11 bp in the C arm. The 5' ITR sequence of one plasmid unmatched its reference. (D) 2 plasmids had the alternative 119-bp 5' ITR but different flanking 11 bp sequence of lower GC content.

Table S1. Genes with moderate toxicity to E. coli host

| Gene Name | Species | NCBI Gene ID | Function |
|-----------|------------|--------------|--|
| ABCB4 | Human | 5244 | Maintains the cell membrane and recruits phospholipids |
| Actn1 | Mouse | 109711 | Binds actin filaments to the cell membrane |
| Adam10 | Mouse | 11487 | Regulates of shedding of ectodomain of proteins including cell |
| | | | adhesion proteins |
| ADAM17 | Human | 6868 | Regulates of shedding of ectodomain of proteins including cell |
| | | | adhesion proteins |
| Ano5 | Mouse | 233246 | Chloride channel involved in membrane maintenance and |
| | | | repair |
| Cdh2 | Mouse | 12558 | Regulates neural stem cell quiescence by mediating cell |
| | | | adhesion |
| CDK12 | Human | 51755 | Maintains genomic stability and regulates DNA repair |
| CFTR | Human | 1080 | Chloride channel involved in fluid homeostasis |
| Chek1 | Mouse | 12649 | Enhances chromatin assembly and aids in DNA damage repair |
| | Human | 1301 | Collagen responsible for bone development and extracellular |
| COLTIAT | Tuman | 1501 | matrix contribution |
| DYRK1A | Human | 1859 | Kinase involved in DNA damage repair |
| EP300 | Human | 2033 | Regulates cell proliferation and differentiation |
| GPAT3 | Human | 84803 | Protects against lipotoxicity |
| Gpr5 | Mouse | 620246 | G protein-coupled receptor involved in calcium regulation |
| Gtf3c1 | Mouse | 233863 | Involved in RNA polymerase III-mediated transcription of 5S |
| | | | rRNA and other RNAs |
| HDAC2 | Human | 3066 | Regulates cell cycle progression |
| Htra3 | Mouse | 78558 | Inhibits TGF-b signaling and may act as tumor suppressor |
| ITGA6 | Human | 3655 | An integrin functioning in cell surface adhesion and inhibition of |
| | | | HER2 signaling |
| ITGB8 | Human | 3696 | An integrin functioning in cell surface adhesion, signaling, and |
| | | | vasculogenesis |
| JAK2 | Human | 3717 | Tyrosine kinase involved in cell growth, development, and |
| | | | histone modifications |
| Jmy | Mouse | 57748 | Regulates apoptosis |
| KCNH8 | Human | 131096 | Voltage-gated calcium channel promoting rectifying current |
| KIT | Human | 3815 | Regulates cell survival and proliferation |
| KL | Human | 9365 | Regulates calcium and phosphorous homeostasis via inhibition |
| | | 101005 | of vitamin D synthesis |
| KLHL31 | Human | 401265 | Inhibits stress-activated JNK pathway and promotes apoptosis |
| I MNB1 | Human | 4001 | Maintains nuclear envelope and may interact with chromatin |
| LRRK2 | Human | 120892 | Involved in retrograde trafficking pathway of recycled proteins |
| Nfkb2 | Mouse | 18034 | Activates genes involved in inflammation and immune |
| | | | response |
| nompC | Drosophila | 33768 | Calcium channel involved in sensing mechanical stimuli |
| NPC1 | Human | 4864 | Involved in cholestrol processing |
| PAK1 | Human | 5058 | Kinase involved in cytoskeletal dynamics, proliferation, and |
| | | | apoptosis |
| PARP2 | Human | 10038 | Recruits DNA repair factors following DNA damage |

| PIEZO2 | Human | 63895 | Calcium channel involved in sensing mechanical stimuli |
|---------|-------|--------|---|
| Piezo2 | Mouse | 667742 | Calcium channel involved in sensing mechanical stimuli |
| PIK3CA | Human | 5290 | Regulates pathways involved in cell growth, survival, and |
| | | | proliferation |
| PRKN | Human | 5071 | Regulates processing of damaged mitochondria and inhibits |
| | | | apoptosis |
| SCN10A | Human | 6336 | Sodium-selective channel that mediates ion permeability |
| | | | across excitatory membranes |
| Scn2a | Rat | 24766 | Sodium-selective channel that mediates ion permeability |
| | | | across excitatory membranes |
| SCN4A | Human | 6329 | Voltage-gated sodium channel subunit necessary for initiation |
| | | | of action potentials |
| Set | Mouse | 56086 | Inhibits nucleosome acetylation and apoptosis |
| SLC38A9 | Human | 153129 | Activates TOR pathway members to promote cell growth |
| SMARCA1 | Human | 6594 | Involved in chromatin remoldeling and regulation of apoptosis |
| Tjp2 | Mouse | 21873 | Involved in tight junction and adherens junction formation |
| TRPA1 | Human | 8989 | Calcium channel that serves as chemical and mechanical |
| | | | stress sensor |
| TRPS1 | Human | 7227 | Transcriptional repressor that regulates proliferation |
| WRN | Human | 7486 | Maintains genomic stability and regulates DNA repair |

Table S2. Genes with severe toxicity to E. coli host

| Gene Name | Species | NCBI Gene ID | Function |
|-----------|--------------------------------|--------------|--|
| Abcb1a | Mouse | 18671 | Transporter involved in multi-drug resistance |
| Abcb1a | Rat | 170913 | Transporter involved in multi-drug resistance |
| APOBEC3B | Human | 9582 | Deaminates single stranded viral DNA |
| AT5G17850 | Thale Cress | 831653 | Sodium/calcium exchange transporter involved in regulating intracellular calcium levels |
| cac | Fruit fly | 32158 | Voltage-gated calcium channel involved in neurotransmitter release |
| CAX7 | Thale Cress | 831654 | Cation/calcium exchange transporter involved in regulating intracellular calcium levels |
| DSG3 | Human | 1830 | Mediates intermediate filament function in cell-cell adhesions |
| GOLIM4 | Human | 27333 | Assists in protein transport through the Golgi apparatus |
| MRC1 | Human | 4360 | Functions in recognition of pathogens |
| Mrc1 | Mouse | 17533 | Functions in recognition of pathogens |
| Nalcn | Mouse | 338370 | Leaky sodium channel that regulates membrane electrical potential |
| NCAPD3 | Human | 23310 | Regulates chromosomal architecture and segregation |
| NF1 | Human | 4763 | Regulates cell growth and differentiation |
| pkd2 | Zebrafish | 432387 | Calcium-activated nonspecific cation channel involved in cilium development |
| PRG4 | Human | 10216 | Growth factor that regulates cell adhesion |
| SCN1A | Human | 6323 | Sodium-selective channel that mediates ion permeability across excitatory membranes |
| SCN2A | Human | 6326 | Voltage-gated sodium channel subunit necessary for initiation of action potentials |
| SCN3A | Human | 6328 | Voltage-gated sodium channel subunit necessary for initiation of action potentials |
| Scn7a | Mouse | 20272 | Sodium-selective channel that mediates ion permeability across excitatory membranes |
| Scn8a | Human | 20273 | Voltage-gated sodium channel subunit necessary for initiation of action potentials |
| SCN9A | Human | 6335 | Voltage-gated sodium channel that plays a role in inflammatory pain |
| SF3B1 | Human | 23451 | Splicing factor that removes introns from pre-mRNAs |
| Slco1b2 | Mouse | 28253 | Solute carrier organic anion transporter involved in bile transport |
| TLR4 | Yangtze finless porpoise | 112411200 | Initiates immune activation in response to pathways associated with damage and pathogens |
| Top1 | Rat | 64550 | Topoisomerase that removes supercoiling by making single strand cut and regulating rejoining |

Table S3. Genes with toxicity to packaging cells

| Gene Name | Species | NCBI Gene ID | Function |
|--------------|-----------|--------------|--|
| APOBEC3A | Human | 200315 | Inhibits transmission of viral DNA |
| APOBEC3B | Human | 9582 | Inhibits transmission of viral DNA |
| APOBEC3C | Human | 27350 | Inhibits transmission of viral DNA |
| BABAM2 | Human | 9577 | Prevents cellular senescence and promotes cell cycle progression |
| BAK1 | Human | 578 | Regulates mitochondrial apoptosis |
| BAX | Human | 581 | Regulates apoptosis |
| BCL2 | Human | 596 | Inhibits apoptosis |
| CASP2 | Human | 835 | Regulates apoptosis |
| CASP9 | Human | 842 | Regulates apoptosis |
| CEACAM5 | Human | 1048 | Regulates cell adhesion and intracellular signaling |
| СНМ | Human | 1121 | Regulates intracellular trafficking |
| Clpb | Mouse | 20480 | Disaggregates proteins and maintains solubility of mitochondrial |
| Clph | Mouse | 20480 | proteins Regulates mitochondrial protein structure |
| Creb1 | Mouse | 12912 | Regulates anontosis |
| CXCR5 | Human | 643 | Mediates B cell migration |
| | Human | 1745 | Regulates brain development and neuronal differentiation |
| | Human | 1746 | Regulates brain development and neuronal differentiation |
| | Human | 1750 | Transcription factor involved in brain development and inflammatory |
| DENO | Tuman | 1700 | responses |
| DUX4 | Human | 100288687 | Regulates apoptosis and chromatin accessibility |
| EBF1 | Human | 1879 | Regulates B cell differentiation and temperature-responsive |
| | | | pathways |
| EIF2AK2 | Human | 5610 | Kinase that inhibits viral replication |
| Elf1 | Mouse | 13709 | Transcription factor driving antiviral activity |
| ERG | Sorex | 101537662 | Modifies local chromatin structure |
| | araneus | 2150 | C protain coupled recenter that regulates call proliferation and |
| FZRL I | numan | 2150 | andiogenesis |
| FANCB | Human | 2187 | Involved in DNA damage repair |
| Fli1 | Mouse | 14247 | Regulates proliferation in erythroblasts |
| Foxn1 | Mouse | 15218 | Regulates differentiation of epithelial cells |
| GLOD4 | Human | 51031 | Involved in enzymatic detoxification in mitochondria |
| GPR183 | Human | 1880 | Regulates cell positioning and movement |
| GSDME | Human | 1687 | Regulates pyroptosis |
| Havcr1 | Mouse | 171283 | Viral receptor that mediates immune response |
| HSF1 | Human | 3297 | Stress-induced transcription factor that regulates heat shock proteins |
| | | | and inhibits cell growth |
| ID01 | Human | 3620 | Involved in tryptophan catabolism and antimicrobial defense |
| IGF2BP1 | Human | 10642 | Transports mRNA to translation apparatus |
| IGSF3 | Human | 3321 | Regulates cell adhesion-mediated processes |
| Klf4 | Mouse | 16600 | Inhibits differentiation |
| KLF4 | Human | 9314 | Inhibits differentiation |
| Lmna | Mouse | 16905 | Involved in nuclear stability and flexibility during mitosis |
| LOC100730587 | Cavia | 100730587 | Codes IFN- ω in guinea pigs and may be antiviral and anti- |
| | Forcellus | | |

| Mettl9 | Mouse | 59052 | Methylates target proteins and affects binding of metals | |
|----------|-------|--------|--|--|
| Miki | Mouse | 74568 | Pseudokinase promoting programmed cell death | |
| NEK1 | Human | 4750 | Involved in cell cycle regulation in sensing and repairing DNA damage | |
| NKX2-1 | Human | 7080 | Transcription factor involved in differentiation of the thyroid and lung epithelia | |
| Nkx2-3 | Mouse | 18089 | Transcription factor involved in differentiation | |
| Nos2 | Mouse | 18126 | Involved in inflammation and bactericidal functions | |
| Nos2 | Rat | 24599 | Involved in inflammation and bactericidal functions | |
| NR5A1 | Human | 2516 | Involved in sex determination and steroidogenic maintenance | |
| PARP11 | Human | 57097 | Involved in antiviral function of IFN-I | |
| PAX8 | Human | 7849 | Maintains differentation of cells including thyroid follicular cells | |
| Ripk1 | Mouse | 19766 | Regulates apoptosis | |
| RIPK3 | Human | 11035 | Regulates apoptosis | |
| Rock1 | Mouse | 19877 | Kinase involved in cytoskeletal organization | |
| Ror1 | Mouse | 26563 | Tyrosine kinase receptor that enhances cell migration | |
| Sarm1 | Mouse | 237868 | Regulates programmed cell death in response to stress | |
| SETBP1 | Human | 26040 | Regulates DNA replication | |
| Sirpa | Mouse | 19261 | Involved in antiviral immunity | |
| SLC15A4 | Human | 121260 | Transporter involved in pathogen recognition | |
| SLFN11 | Human | 91607 | Regulates apoptosis in response to DNA damage | |
| TARDBP | Human | 23435 | Binds to the integrated HIV-1 TAR DNA and represses transcription | |
| Tcf4 | Mouse | 21413 | Transcription factor involved in neuronal differentiation | |
| TFEB | Human | 7942 | Regulates autophagy | |
| TMEM106B | Human | 54664 | Traffics lysosomes and is required for completion of viral entry | |
| TP53 | Human | 7157 | Suppresses tumor growth by regulating cell cycle progression | |
| TREX1 | Human | 11277 | Involved in DNA repair and proofreading | |
| TRIM11 | Human | 81559 | Regulates degradation of ubiquitinated proteins | |
| TRPV1 | Human | 7442 | Cation channel involved in pain pathways | |
| ULK1 | Human | 8408 | Involved in autophage regulation | |
| VPS4A | Human | 27183 | Regulates cell division including chromosomal segregation and cytokinesis | |
| WWTR1 | Human | 10413 | Regulates differentiation and apoptosis | |
| YAP1 | Human | 25937 | Regulates Hippo pathway to control cell proliferation and repair | |
| Ythdc1 | Mouse | 231386 | Regulates mRNA transport and splicing | |
| ZC3H12A | Human | 80149 | Regulates apoptosis | |
| ZEB2 | Human | 9839 | Transcription factor that represses TGFb downstream targets | |

Figure S1



Figure S1. Deletions identified in 5' ITR of Group A transfer plasmids (Figure 3A) that are not the 11-bp deletion associated with the 119-bp deleted version of ITR.

Figure S2



Figure S2. Deletion identified in 5' ITR of Group C transfer plasmid (Figure 3C).



Figure S3. Deletions identified in 3' ITR of AAV transfer plasmids.

| 5' Flanking sequence (GC%) | # of plasmids with fully sequenced 5' ITR | # of plasmids with 5' ITR mutation |
|----------------------------|--|---------------------------------------|
| Group A (130-bp 5' ITR) | | |
| CCTGCAGGCAG (73%) | 141 | 90 |
| Group B (130-bp 5' ITR) | | |
| CAGTCGACCAG (64%) | 4 | 0 |
| TAATGCAGCAG (45%) | 1 | 0 |
| TATTACGCCAG (45%) | 1 | 0 |
| TCGACACTAGT (45%) | 1 | 0 |
| CCTTAATTAGG (36%) | 20 | 0 |
| CATTAATGCAG (36%) | 18 | 0 |
| TTTAATTAAGG (18%) | 3 | 0 |
| ATTTAATTAAG (9%) | 1 | 0 |
| Total for Group B | 49 | 0 |
| Group C (119-bp 5' ITR) | | |
| CCTGCAGGCAG (73%) | 73 | 1 |
| Group D (119-bp 5' ITR) | | |
| TGCAAAAAGCT (36%) | 1 | 0 |
| ATTAATTCTAG (18%) | 1 | 0 |

Table S4. Types of fully sequenced 5' ITR flanking sequences and their associated 5'ITR mutations